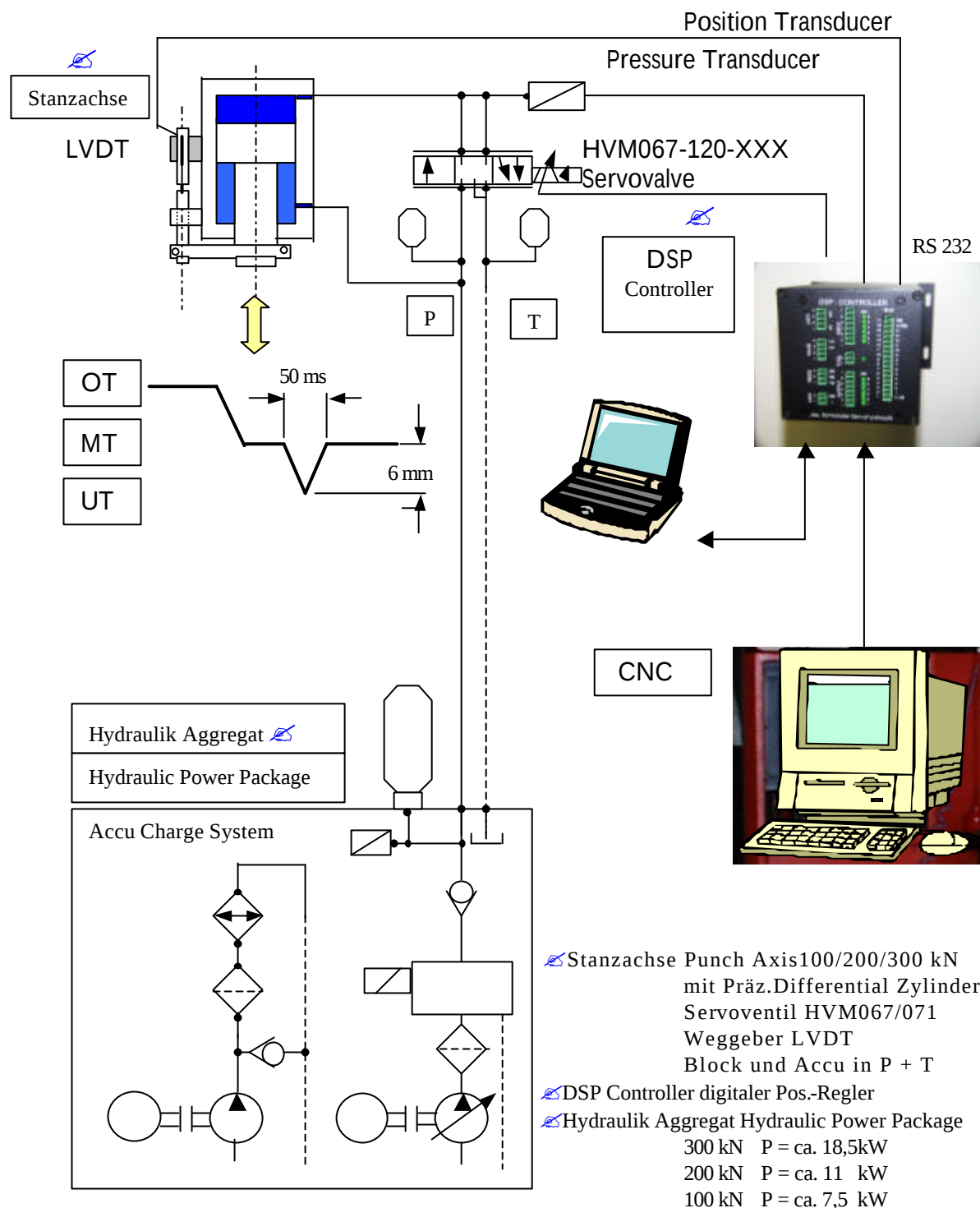


Applikationsbeispiel Stanzen – Application Punch Axis

Prinzip Schaltbild

Vorläufiges Datenblatt
 Stand Febr 2000





Schneider Servohydraulic

NEW PUNCH HYDRAULIC

CNC



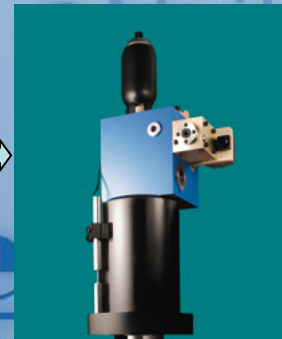
Parameter
Punch/Form
Stroke/veloc
Feedback

Controller HE 302



Servo valve
LVDT

Punching drive



Calculation
of Power :
1) Pressure
2) Flow

Prop. Valve
FUC

Power Package

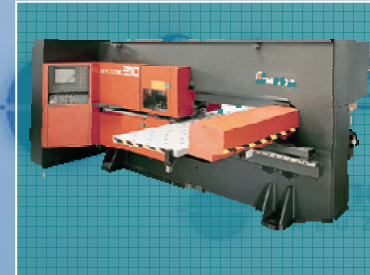




Schneider Servohydraulic Applications



■ *Sheet Metal*



■ *Punching • Nibbling*
High dynamic Punch System



■ Punch Capacity
100, 200, 300 kN

■ • Cycle up to 2000 Stroke/ min

